

Premier®

Vinyl Patio Door Systems

maintenance free

strong & durable

energy efficient

easy to operate



**Sugarcreek
Industries**.INC.

⌘ A Tradition of Excellence ⌘

Premier®

Vinyl Patio Door Systems



Adjustable Tandem Rollers

This feature makes our Premier® patio system virtually effortless to operate.

Exclusive Features



Aluminum Thermally Broken Sill

Won't collect dirt like a U-channel. Thermally broken for energy efficiency. Smooth, anodized finish makes cleaning easy. Stainless steel track keeps your door operating smoothly.



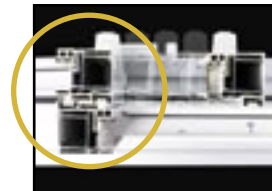
Full-perimeter Reinforced Panels

Our patio doors offer superior strength and rigidity. Horizontal and vertical rails are reinforced and fusion welded.



Security Lock & Latch

Our security lock is another standard feature that helps to keep your family safe. This lock also functions as a security latch vent letting the air in for ventilation while helping keep would-be intruders out.



Energy Efficient

Premier's® extruded interlock system combined with dual-finned barrier weatherstripping produces maximum energy efficiency.

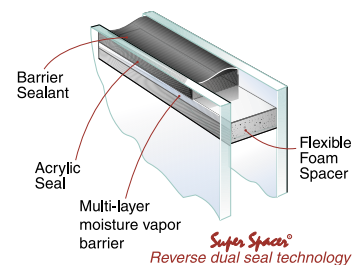


our patio door systems are **ENERGY STAR®** compliant.

ComforTech™ DLA Features

- 7/8" High Performance Low-E Argon glass standard
- Maximum condensation resistance
- Sound dampening
- Durable - the most failure-free sealing system available
- Lifetime Limited Warranty

ComforTech™ DLA Warm Edge Glazing System





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Hardware & Options

Hardware

- Color matched exterior and interior handles (*standard*)
- Color matched exterior and interior handles with keylock (*optional*)
- Brass titanium plated exterior and interior handles with keylock (*optional*)

Heavy-duty Screen

- Non-racking extruded aluminum frame for added strength
- Adjustable spring-loaded top and bottom steel roller system for easy operation

Reinforced Frame

- Strike and header frame reinforced with galvanized steel (*optional*)

Decorative Glass Options

- Distinctive flat or contoured grids, V-groove glass (double prairie or 15-lite colonial style) will give your door a distinctive look



Interior brass titanium plated handle



Exterior brass titanium plated handle with keylock



Exterior color matched handle
(available in white or beige)



Interior color matched handle
(available in white or beige)



Contoured Internal grids



Flat internal grids
(available in white or beige only)



V-groove glass

Color Options



Euro White



Light Oak Inside/White Outside



Dark Oak Inside/White Outside



Beige



Light Oak Inside/Beige Outside



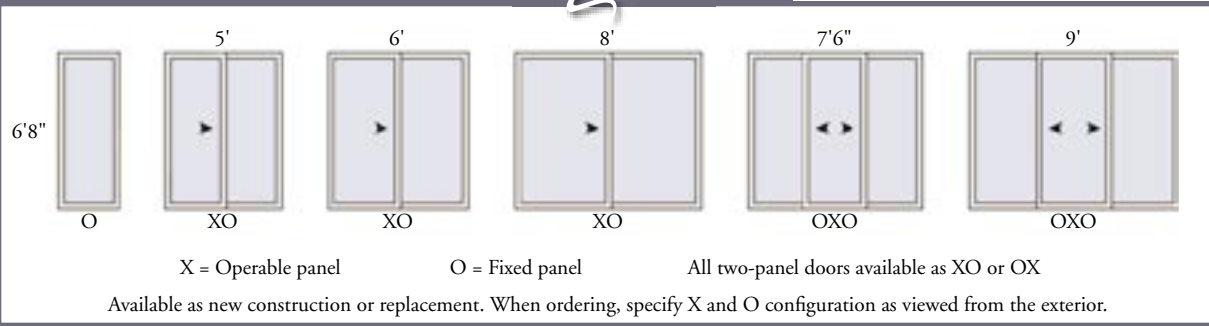
Dark Oak Inside/Beige Outside



Premier[®] Vinyl Patio Door Systems offer you these benefits:

- Easy to maintain
- Never needs painted or refinished
- Smooth and easy to operate
- Helps reduce heating and cooling costs
- Includes heavy-duty screen
- 4½" frame depth with full perimeter dual-finned barrier weatherstripping
- Panels reinforced with aluminum and galvanized steel for added strength
- Provides the warmth of vinyl keeping your home comfortable
- Lifetime Limited Warranty

styles



MODEL	NOMINAL	EXACT SIZE	FITS OPENINGS
011	32" x 80"	31 ⁷ / ₈ " x 79 ¹ / ₂ "	
011	38" x 80"	37 ⁷ / ₈ " x 79 ¹ / ₂ "	
011	50" x 80"	49 ⁷ / ₈ " x 79 ¹ / ₂ "	
012	60" x 80" N*	58 ⁷ / ₈ " x 79 ¹ / ₂ "	59" - 59 ¹ / ₂ " x 79 ⁵ / ₈ " - 80"
012	60" x 80"	59 ¹ / ₂ " x 79 ¹ / ₂ "	59 ⁵ / ₈ " - 60 ¹ / ₈ " x 79 ⁵ / ₈ " - 80"
012	72" x 80" N*	70 ⁷ / ₈ " x 79 ¹ / ₂ "	71" - 71 ¹ / ₂ " x 79 ⁵ / ₈ " - 80"
012	72" x 80"	71 ¹ / ₂ " x 79 ¹ / ₂ "	71 ⁵ / ₈ " - 72 ¹ / ₈ " x 79 ⁵ / ₈ " - 80"
012	96" x 80" N*	94 ⁷ / ₈ " x 79 ¹ / ₂ "	95" - 95 ¹ / ₂ " x 79 ⁵ / ₈ " - 80"
012	96" x 80"	95 ¹ / ₂ " x 79 ¹ / ₂ "	95 ⁵ / ₈ " - 96 ¹ / ₈ " x 79 ⁵ / ₈ " - 80"
013	90" x 80"	90 ¹ / ₈ " x 79 ¹ / ₂ "	90 ¹ / ₄ " - 90 ³ / ₄ " x 79 ⁵ / ₈ " - 80"
013	108" x 80"	108 ¹ / ₈ " x 79 ¹ / ₂ "	108 ¹ / ₄ " - 108 ³ / ₄ " x 79 ⁵ / ₈ " - 80"



* "Narrow" sizes expand standard size ranges on 012 units at no additional cost.

Custom sizes are available upon request

For more details and pricing, see your authorized Sugarcreek dealer.



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